

GP Batteries

Product Specifications

Model No.:GP15PL

Document Number: TG R6 L002

Revision: 04

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Specification for GP15PL 1.5V R6P AA size

Zinc Manganese dioxide Battery

Approved by Customer

Issued Date:

Approved by GP Batteries International Ltd.

Issued Date:

Approved by T.G. Battery Co. (China) Ltd.

Approved	Verified	Checked	Drafted
			

Issued Date:2016-01-28

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Revision History

Revision No.	Revision Content	Issue Date
01	New specification	2014-05-28
02	Jacket updated	2014-8-18
03	Jacket updated	2015-5-22
04	7.2 Service life up grade (PS→K)	2016-1-28

1. Applicability

This specification is applicable to GP15PL (No Mercury & Cadmium added).

2. General

- 2.1 Type designation : R6P(IEC/GB),15D (ANSI)
- 2.2 Nominal voltage : 1.5V
- 2.3 Chemical system : (-) Zn | ZnCl₂,NH₄Cl | MnO₂ (+)
- 2.4 Shape and dimension : Refer to Drawing 1
- 2.5 Weight (reference) : 14.6g
- 2.6 Effective period : 36 months
- 2.7 Date code : MM-YYYY
(e.g. 01-2019 represents expiry date of January, 2019)
- 2.8 Jacket :Foil label (Refer to Drawing 2)

3. Appearance

There shall be no dirt, scratch or deformation detrimental to practical service in appearance.

4. Electrical Characteristics

4.1 Test method

- Method of sampling : ISO2859-1 Level II single sampling normal inspection.
- Voltmeter : Digital Voltmeter (DVM) with the precision of 1mV (internal resistance not less than 1 Megohm)
- Test temperature : 20±2°C

4.2 Open-circuit Voltage (OCV)

Initial	12 months	24 months
1.60~1.73V	1.55~1.73V	1.53~1.73V

4.3 Closed-circuit Voltage (CCV)

Initial	12 months	24 months
Above 1.51V	Above 1.43V	Above 1.41V

Load resistance : 10 ohm± 0.5% (measure time : 0.8 seconds)

*The initial OCV & CCV test shall commence within 60 days of manufacture, during 61 days ~12 months storage the OCV & CCV accept/reject according to 12 months, during 13 ~24 months storage the OCV & CCV accept/reject according to 24 months. During this period, the cells shall be stored under standard conditions(20±2°C and 55±20% relative humidity).

5. Operating Temperature: 0°C to 45°C (60±20%RH)

6. Storage Temperature: -10°C to 25°C (60±20%RH)

7. Service Output

7.1 Test method

- (1) The resistance of external discharge circuit shall be as specified plus or minus 0.5%.
- (2) The duration of discharge time periods shall be as specified plus or minus 1%.
- (3) Storage shall be at 20±2°C, 55±20%RH and discharge tests shall be at 20±2°C, 55±20%RH.

7.2 Service Life

Discharge Items	EPV	Standard	Initial		12Months	24Months	Application
			Typical	MAD	MAD	MAD	
10ΩContinuous	0.9V	-	310M	280M	250M	235M	Reference test
43Ω 4H/D	0.9V	IEC60086 GB/T 8897	29.5H	27.0H	24.0H	23.0H	Radio/Clock
3.9Ω 1H/D	0.8V	IEC60086 GB/T 8897	115M	95M	80M	78M	Motor/Toy
10Ω 1H/D	0.9V	IEC60086 GB/T 8897	6.5H	5.2H	4.7H	4.4H	Tape recorder
24Ω 15S/M, 8H/D	1.0V	IEC60086 GB/T 8897	16.0H	14.0H	13.0H	12.0H	Remote control
1.8Ω 15s on 45s off, 24H/D	0.9V	IEC60086 GB/T 8897	140Cycle	110Cycle	95Cycle	92Cycle	Pulse test

S: Second M: Minute H: Hour D: Day EPV: End-point Voltage MAD: Minimum Average Duration

*The initial discharge test shall commence within 60 days of manufacture. The initial service life accept/reject according to initial MAD, during 61 days ~12 months storage the service life accept/reject according to 12 months MAD, during 13 ~24 months storage the service life accept/reject according to 24 months MAD.

During this period, the cells shall be stored under standard conditions (20±2°C and 55±20% relative humidity).

8. Electrolyte Leakage

	Test Items	Test Conditions	Requirements
8.1	Arrival at warehouse.	within two months after shipping	There shall be no leakage observed with the naked eye, and no bulging or deformation of batteries in excess of dimensions shown in the Drawing 1
8.2	Long term storage	Within 24 months of storing at -10°C to 25°C (60±20%RH)	
8.3	High Temperature	Test specimens shall be kept standing at 45±2°C and less than 70% RH for 30 days.	
8.4	Over-discharge	3.9Ω Continuous discharge until to EV=0.6V (Test conditions:20±2°C and 55±20%RH)	

9. Quality Assurance

DESCRIPTION		SAMPLING PLAN
Battery dimensions		AQL=0.25 (Note 4)
Appearance	Major defects (Rust etc.)	AQL=0.25 (Note 4)
	Minor defects (Scratch Stain etc.)	AQL=1.0 (Note 4)
Open-circuit Voltage (OCV)		AQL=0.65 (Note 4)
Closed-circuit Voltage (CCV)		AQL=1.0 (Note 4)
Service output		Note 1
Leakage 8.1		AQL=0.25(Note 4)
8.2		AQL=0.25(Note 4)
8.3		Note 2
8.4		Note 3

Note 1 : Acceptance / rejection in accordance with IEC60086-1 Sub-clause 5.3.

- 1) Test nine batteries.
- 2) Calculate the average without the exclusion of any result.
- 3) If this average is equal to or greater than the specified figure and no more than one battery has a service output of less than 80% of the specified figure, the batteries are considered to conform for service output.
- 4) If this average is less than the specified figure and/or more than one battery has a service output of less than 80% of the specified figure, repeat the test on another sample of nine batteries and calculate the average as previously.
- 5) If the average of this second test is equal to or greater than the specified figure and no more than one battery has a service output of less than 80% of the specified figure, the batteries are considered to conform for service output.
- 6) If the average of second test is less than the specified figure and/or more than one battery has a service output of less than 80% of the specified figure, the batteries are considered not to conform and no further testing is permitted.

Note 2: Sample size: n=20
Judgement: Ac=1 Re=2

Note 3: Sample size: n=9
Judgement: Ac=0, Re=1

Note 4: AQL General Inspection level II, single sampling plan.

10. Remark

Regarding the untouched items in this specification, please refer to IEC60086-1 & IEC60086-2 & IEC60086-5

11. Packaging

11.1 Normal Packaging(See attached packing diagram)

1Pack(4pcs)→1Display Box(10Packs,40pcs) →1Inner-box(5Display Boxes,200pcs)
→1Outer-box(5 Inner Boxes,1000pcs)

11.2 Special Packaging

Packaging form shall be agreed by both parties.

12. Precaution & Handling

- 1) Do not disassemble or short-circuit batteries.
- 2) Do not recharge batteries.
- 3) Do not dispose of batteries in fire.
- 4) Do not allow metal objects to contact the battery terminals.
- 5) Do not mix with used or other battery type (such as alkaline with carbon zinc).
- 6) Do not solder the batteries directly. If soldering or welding connection to the battery is required, consult our engineer for proper methods.
- 7) Do not over-discharge batteries. Force discharging batteries by external power source in a series may cause explosion.
- 8) To install or remove batteries, follow the equipment manufacturer's instructions.
- 9) Keep battery away from small children. If swallowed, consult a physician at once.
- 10) Remove batteries from device when it is not in use.

13. Storage

- 1) Store in a cool, dry place before use.
- 2) Do not leave the batteries in an atmosphere over the temperature of 30°C or over the relative humidity of 85% for a long time.

14. Reference Specifications (the latest edition of the referenced document applies)

14.1 IEC60086-1/GB/T 8897.1 Primary batteries part 1: General.

14.2 IEC60086-2/GB/T 8897.2 Primary batteries part 2: Physical and electrical specifications

14.3 IEC60086-5/GB 8897.5 Primary batteries part 5: Safety of batteries with aqueous electrolyte

14.4 ISO2859-1 Sampling procedures for inspection by attributes -- Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection

14.5 2006/66/EC: Eu Battery Directive

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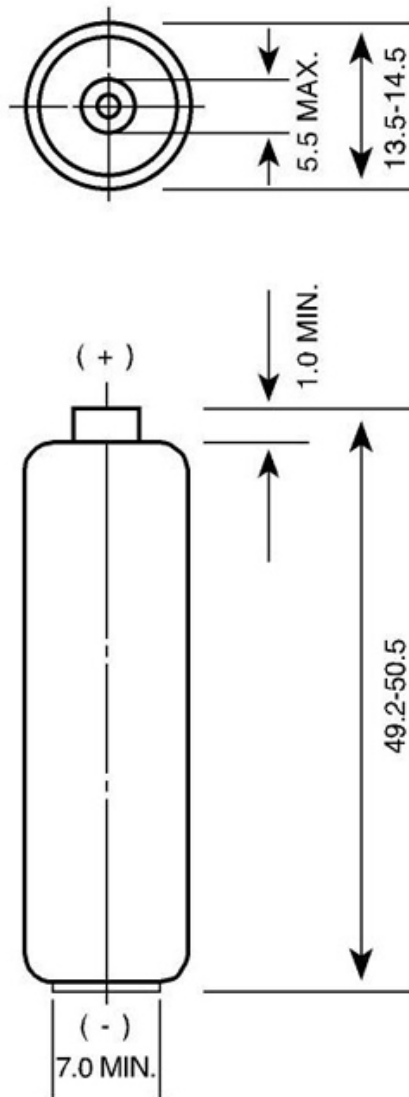
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Drawing 1



Unit: mm

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Drawing 2



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Attached normal packaging diagram

